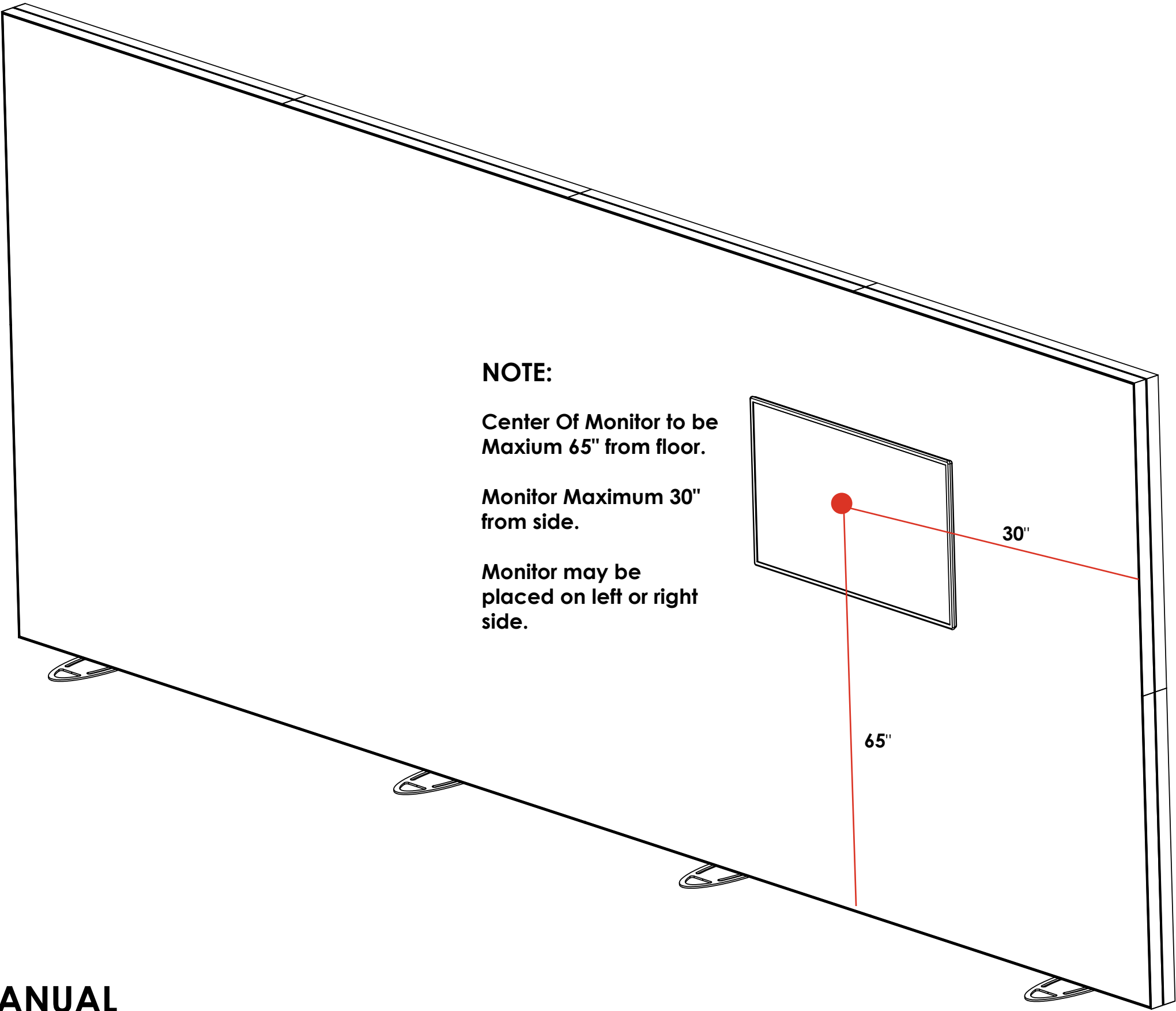


238" x 96" FREESTANDING IGNITER LIGHTBOX
IG238X96-TVR

PLEASE REFER TO LAST PAGE OF
MANUAL FOR SEG INSTRUCTIONS

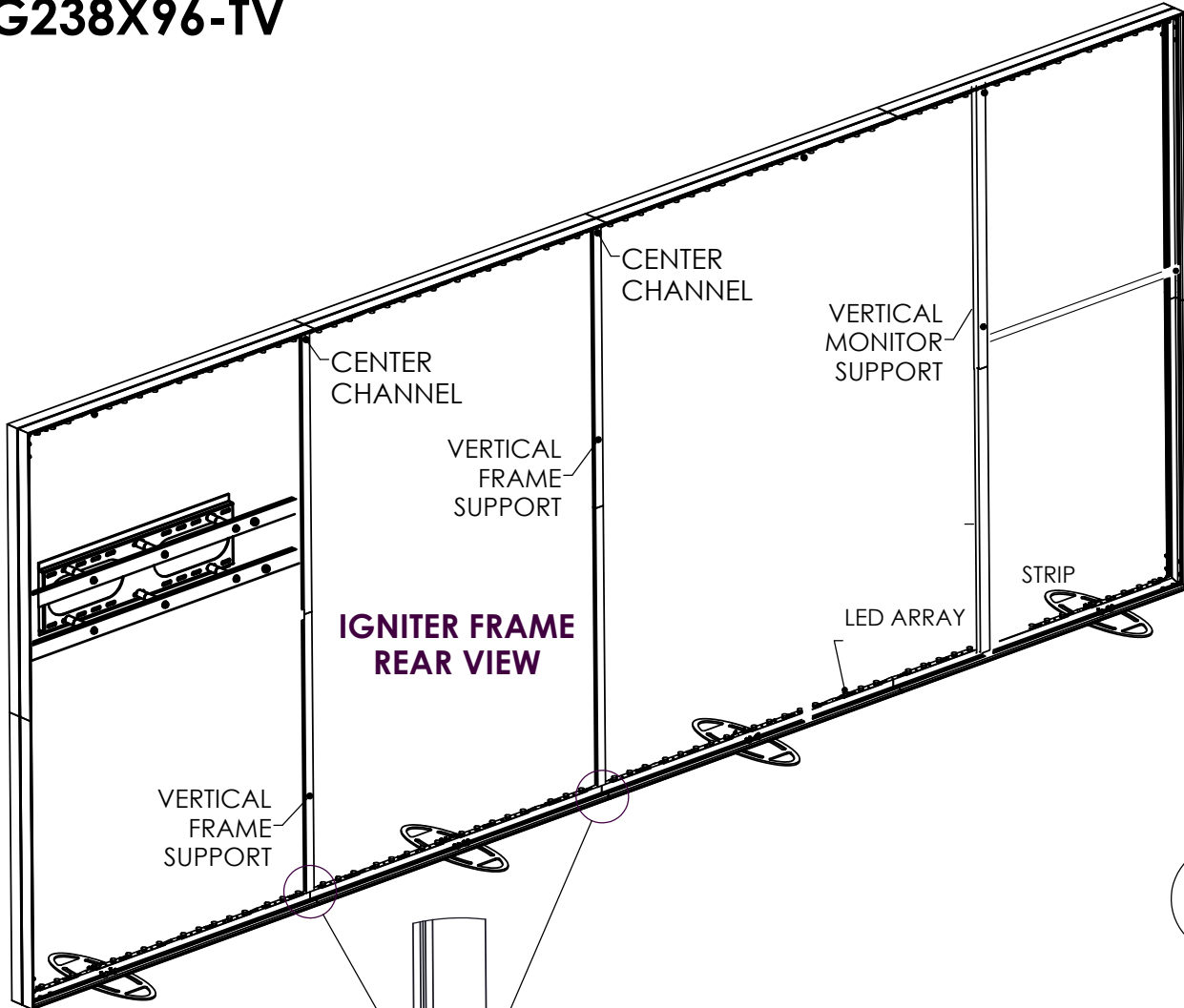


FRONT VIEW WITH
GRAPHIC & RIGHT SIDE MONITOR

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DIMENSIONS ARE IN MILLIMETERS	TOLERANCES UNLESS OTHERWISE SPECIFIED		238" x 96" FREE STANDING IGNITER LIGHTBOX WITH RH MONITOR SETUP INSTRUCTION	
SCALE: NA	DO NOT SCALE DRAWING	SHEET 1	REV -01	

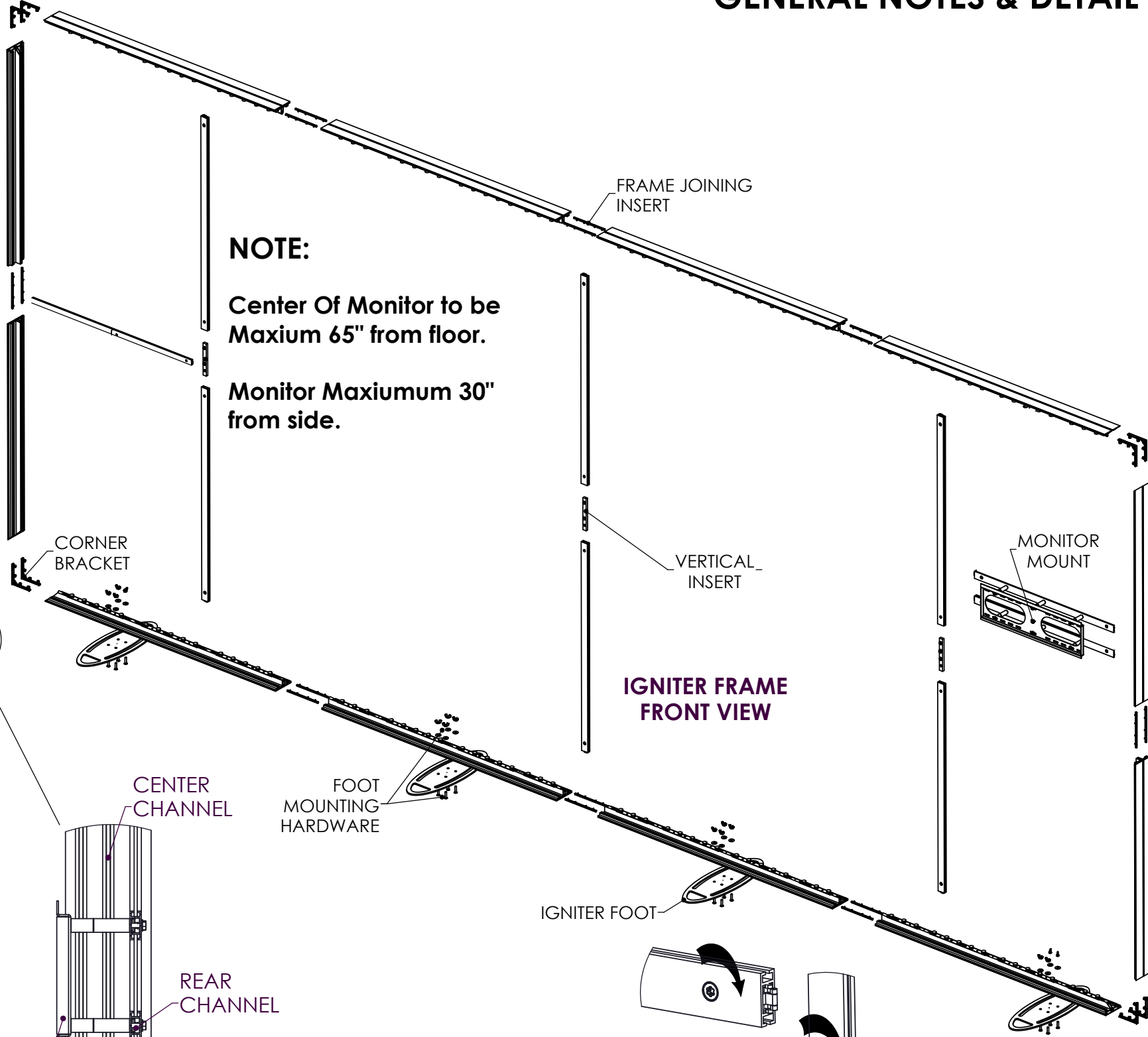
238" x 96" FREESTANDING IGNITER LIGHTBOX
IG238X96-TV

GENERAL NOTES & DETAIL



IGNITER FRAME
REAR VIEW

NOTE: HORIZONTAL
AND VERTICAL
FRAME SUPPORTS
MOUNT IN
CENTER FRAME
CHANNEL

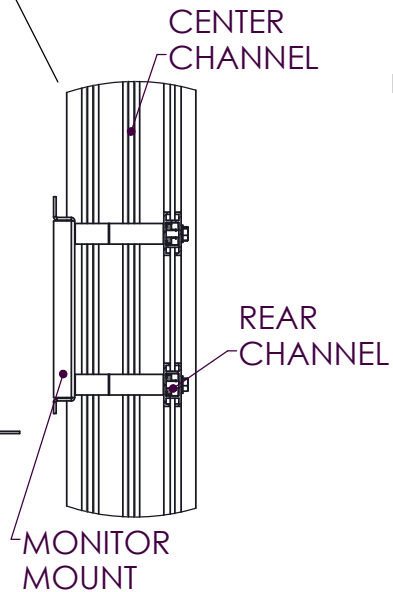


IGNITER FRAME
FRONT VIEW

NOTE:

Center Of Monitor to be
Maxium 65" from floor.

Monitor Maxiumum 30"
from side.



HORIZONTAL AND
VERTICAL SUPPORT
INTERLOCK. TURN
TO TIGHTEN, REVERSE
TO LOOSEN.

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TOLERANCES UNLESS OTHERWISE SPECIFIED	238" x 96" FREE STANDING IGNITER LIGHTBOX WITH LH MONITOR SETUP INSTRUCTION	
SIZE B	DWG. NO.	REV -01
SCALE: NA	DO NOT SCALE DRAWING	SHEET 1

238" x 96" FREESTANDING IGNITER LIGHTBOX
IG238X96-TVR

FRAME ASSEMBLY DETAILS

1. WITH FRAME FLAT ON THE FLOOR ASSEMBLE FRAME SIDES WITH JOINT INSERTS IN OUTSIDE CHANNELS OF FRAME AS SHOWN. TIGHTEN SETSCREWS.

NOTE:
Center Of Monitor to be Maxium 65" from floor.
Monitor Maxiumum 30" from side.

2. ASSEMBLE CORNERS USING CORNER BRACKETS INSERTED INTO OUTSIDE CHANNELS OF FRAME AS SHOWN. FINGER TIGHTEN THUMB SCREWS ONLY.

3. ASSEMBLE FEET TO FRAME WITH SCREWS AND HARDWARE PROVIDED. FINGER TIGHTEN WING NUTS. STAND FRAME UP FOR MONITOR MOUNT ATTACHMENT.

FINISH:	THIRD ANGLE PROJECTION	PROPRIETARY
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DIMENSIONS ARE IN MILLIMETERS	NIEDO GROUP, INC. 5465 SW WESTERN AVE. BEAVERTON, OR 97005	
TOLERANCES UNLESS OTHERWISE SPECIFIED	238" x 96" FREE STANDING IGNITER LIGHTBOX WITH LH MONITOR SETUP INSTRUCTION	
SIZE B	DWG. NO.	REV. -01
SCALE: NA	DO NOT SCALE DRAWING	SHEET 1

238" x 96" FREESTANDING IGNITER LIGHTBOX
IG238X96-TV

FRAME SUPPORT ASSEMBLY DETAIL

4. ASSEMBLE LONG VERTICAL
FRAME SUPPORTS BY COUPLING THE
2 SECTIONS USING THE VERTICAL
INSERT AND INCLUDED HARDWARE.

5. ASSEMBLE THE COMPLETED
FRAME VERTICAL SUPPORTS TO THE
FRAME BY INSERTING THE
TOP AND BOTTOM INTERLOCK
MECHANISMS INTO THE TOP AND
BOTTOM FRAME CENTER CHANNELS.

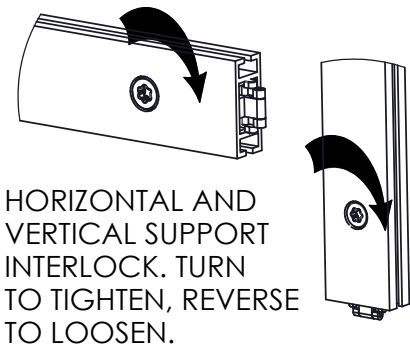
6. ASSEMBLE THE HORIZONTAL
SUPPORT TO THE FRAME BY INSERTING
THE INTERLOCK MECHANISMS INTO
THE SIDE FRAME CENTER CHANNELS
AND SIDE CHANNEL OF THE VERTICAL
SUPPORT.

TIGHTEN ALL INTERLOCKS OF BOTH
HORIZONTAL AND VERTICAL FRAME
SUPPORTS AS IN DETAIL A.

NOTE: INTERLOCK MECHANISMS
ON Z4400 EXTRUSION SUPPORTS FACE
FRONT FOR CONVENIENT ADJUSTMENT.
SEE PAGE 2 FRONT VIEW DETAIL.

FRONT

DETAIL A



NOTE:
Center Of Monitor to
be Maxium 65" from
floor.
Monitor Maxiumum
30" from side.

IGNITER FRAME
REAR VIEW

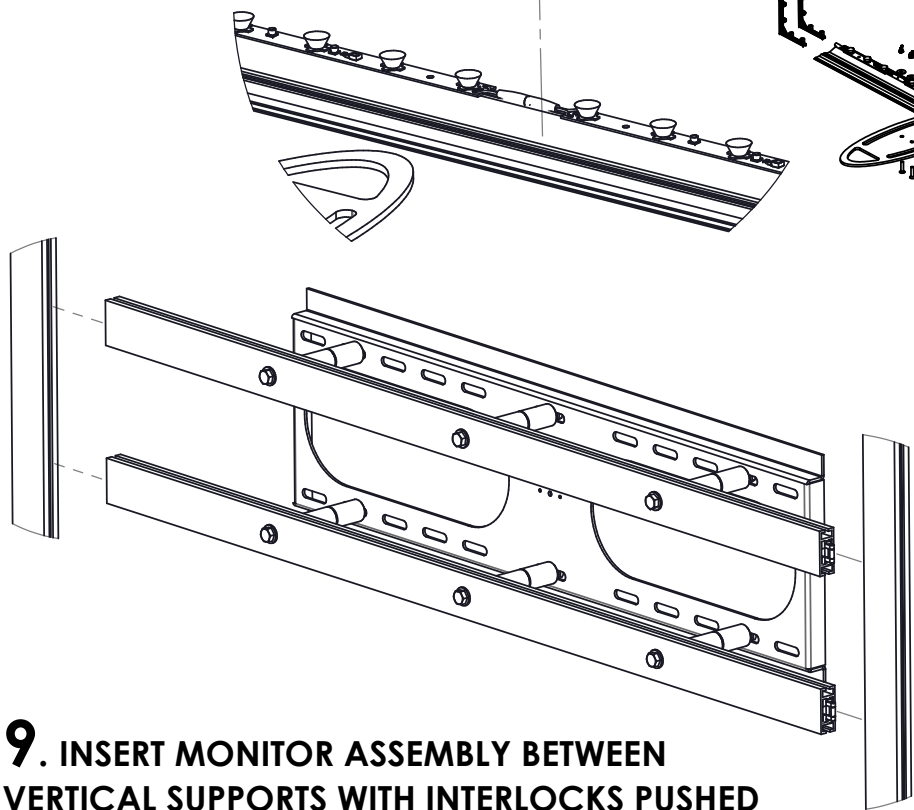
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REV. B	CHG. HCL	REV. -01
NIEDO GROUP, INC. 5465 SW WESTERN AVE. BEAVERTON, OR 97005		
238" x 96" FREESTANDING IGNITER LIGHTBOX WITH LH MONITOR SETUP INSTRUCTION		

238" x 96" FREESTANDING IGNITER LIGHTBOX
IG238X96-TVR

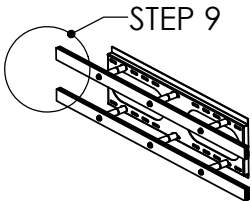
MONITOR MOUNT ATTACHMENT DETAIL

7. ASSEMBLE LONG VERTICAL
MONITOR SUPPORTS BY COUPLING
THE 2 SECTIONS USING THE VERTICAL
INSERT AND INCLUDED HARDWARE.

8. ASSEMBLE THE COMPLETED
MONITOR VERTICAL SUPPORTS
TO THE FRAME BY INSERTING
THE TOP AND BOTTOM INTERLOCK
MECHANISMS INTO THE TOP AND
BOTTOM FRAME REAR CHANNELS.



9. INSERT MONITOR ASSEMBLY BETWEEN
VERTICAL SUPPORTS WITH INTERLOCKS PUSHED
INTO THE VERTICAL SUPPORT SIDE CHANNELS.
TIGHTEN INTERLOCK MECHANISMS AS IN DETAIL A.



NOTE:
Center Of Monitor
to be Maxium 65"
from floor.

Monitor
Maxiumum 30"
from side.

IGNITER FRAME
REAR VIEW

BE CERTAIN THAT ALL SET SCREWS
ARE TIGHTENED AND THAT
INTERLOCKS ARE FULLY ENGAGED
AND SECURE AS IN DETAIL A.

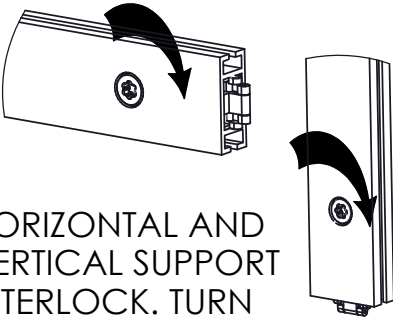
NOTE: INTERLOCK MECHANISMS
ON Z4400 EXTRUSION SUPPORTS FACE
FRONT FOR CONVENIENT ADJUSTMENT.
SEE PAGE 2 FRONT VIEW DETAIL.

FRONT



10. ASSEMBLE HORIZONTAL MONITOR
SUPPORT TO THE FRAME BY INSERTING
INTERLOCKS INTO CENTER CHANNEL OF
THE FRAME AND SIDE CHANNEL OF THE
LONG VERTICAL MONITOR SUPPORT. BE
SURE TO TIGHTEN ALL INTERLOCKS.

DETAIL A



HORIZONTAL AND
VERTICAL SUPPORT
INTERLOCK. TURN
TO TIGHTEN, REVERSE
TO LOOSEN.

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TOLERANCES UNLESS OTHERWISE SPECIFIED		
SCALE: NA	DO NOT SCALE DRAWING	SHEET 1

Silicone Edge Graphics (SEG)

Installation Instructions into hardware

What are Silicone Edge Graphics (SEG)?

SEG are dye-sublimation fabric graphics with silicone strips sewn along the underside of the fabrics edge. SEG frames have grooves along their perimeter designed to snugly hold the silicone strips so the fabric can be stretched across the frame for a drum-tight fit.



We recommend laying the frame on the floor, then draping the fabric graphic on top.

The following procedure ensures the silicone edge will be place evenly over the entire frame and NOT STRETCH or GROW at the corners. Once all the edges have been secured, you should have a taut fit with a smooth flat finish.

1: With Clean Hands,

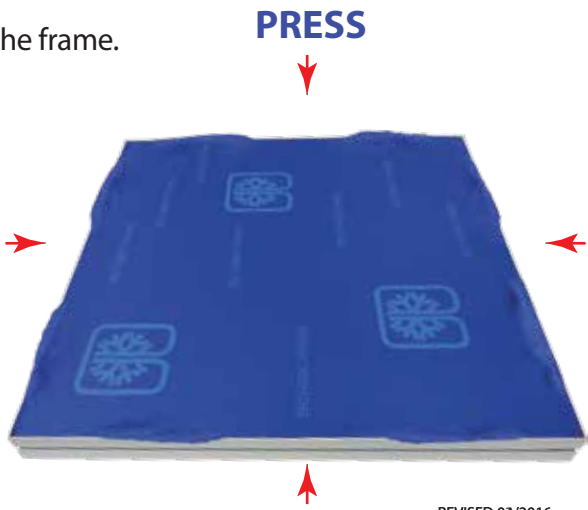
Press SEG silicone edge first, into the corners of the frame.



2: Working in Centers.

Go back and press the silicone edge into the center - on eachside of the frame.

EXAMPLE: A 20"x20" fabric/frame would be pressed in 8 locations.



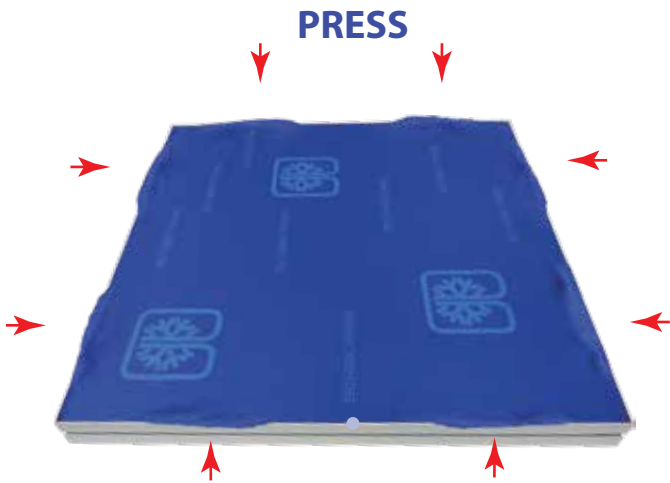
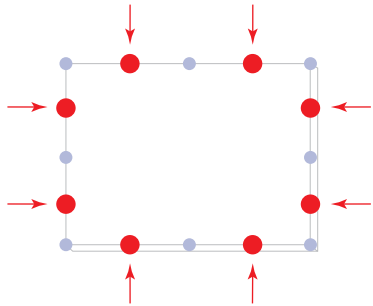
Cont'd.

3: Working in Centers again,

Go back and press the silicone edge once again on each side previous center, on all 4 sides.

Repeat this process, (WORKING IN CENTERS) until the SEG fabric's edge is pressed aproximately every 6 inches apart.

EXAMPLE: A 8' x 8' frame (using this procedure) will have been pressed/tucked 15 times (not including corners) on each side of the frame.



4: After all has been pressed into your frame using

this procedure, lightly tap your forefinger to smooth fabric between the tucks.



CARE INSTRUCTIONS

Due to the fine quality, smoothness and weave of the fabric, great care must be taken to extend the life of your SEG fabric graphics.

We recommend very loosely folding your graphic, making sure there are no hard creases or folds or that the fabric doesn't catch on sharp obects.

Store in a clean bag.
A plastic bag or pillow case is ideal.
Graphics can also be spot cleaned with a damp cloth.

To wash entire graphic, use a commercial size front loading washing machine on gentle cycle with cool water. Do NOT dry clean.

You can also gently iron the back side using the Polyester setting of your iron.

